

Work Order ID 72402

Monday, July 25, 2011 9:50:21 AM



Page 1

Item ID: D206-648-013

Accept



Setup Start



Revision ID:

Stop



Item Name: GHW Modification

Start Date: 7/25/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 8/5/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 11-07-25

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D206-648

Rev B

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

11 07 26 (4)

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/7/2011

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

11 07 26 (4)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-648-013

Packaging

0.00

11/7/26 (y)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/26 (y)

11-07-26 (y)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Monday, July 25, 2011 9:50:27 AM

Page 1

Work Order ID: 72402

Parent Item: D206-648-013

Parent Item Name: GHW Modification



Start Date: 7/25/2011

Required Date: 8/5/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev: A 05.09.23 New issue KJ/JLM
IPP Rev: B 07-12-05 ECN 1080p DD verified by:

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|---------|--|-----------|----|--|--|-----|------|---------|---|----|--|--|--|
| AN3C37A | | Purchased | No | | | 110 | Each | 61.0000 | 4 | 16 | | | |
|---------|--|-----------|----|--|--|-----|------|---------|---|----|--|--|--|



BOLT

Location

Loc Qty

Loc Code

ST353

61

116874

11

117010

2

118159

48

AN960C10

NAS1149C0363
R

Purchased

No

110

Each

0.0000

4

16



WASHER

D2652

Manufactured

No

110

Each

390.0000

8

32



Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

346

68941

1

70683

9

70969

36

71573

100

71833

200

11/18/09

11/17/12

70683 9x

70969 23x

11/17/2011

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Monday, July 25, 2011 9:50:27 AM

Page 2

Work Order ID: 72402

Parent Item: D206-648-013

Parent Item Name: GHW Modification



Start Date: 7/25/2011

Required Date: 8/5/2011

Start Qty: 4.00

Required Qty: 4.00

D3414-041



Lug Assembly

Manufactured No

110 Each

9.0000



8

Location

Loc Qty

Loc Code

ST420

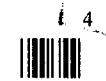
9

70943

9

110 Each

712.0000



16

MS21043-3



Nut

Purchased No

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

640

112314

6

118077

634

70943

118077

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | | | | | | |

NOTE: Date & initial all entries

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

MW

| QTY -011 | QTY -013 | PART NUMBER | DESCRIPTION |
|-------------|-------------|--------------|---------------------|
| X | | D206-648-011 | GROUND HANDLING KIT |
| | X | D206-648-013 | GROUND HANDLING KIT |
| 8 | 8 | D2652 | BUSHING |
| 2 | | D2659 | GHW LUG |
| | 2 | D3414-041 | LUG ASSEMBLY |
| 4 | | AN3-37A | BOLT |
| | 4 | AN3C37A | BOLT |
| | 4 | AN960C10 | WASHER |
| 4 | | AN960JD10 | WASHER |
| 4 | | MS21042-3 | NUT (OR MS21042L3) |
| | 4 | MS21043-3 | NUT |

RELEASED
09/16/16 MW

| | | | | |
|------------|---|--|---|----------|
| B | INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE. | | AJS | 08.09.24 |
| A | NEW ISSUE | | JB | 97.11.03 |
| REV. | DESCRIPTION | | BY | DATE |
| DESIGN | JB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| DRAWN | AJS | | | |
| CHECKED | | DRAWING NO. | REV. B | |
| MFG. APPR. | N/A | D206-648 | SHEET 1 OF 1 | |
| APPROVED | | TITLE | SCALE | |
| DE APPR. | | GND HANDLING WHEEL (GHW) INSTL | NONE | |
| DATE | 08.09.24 | | <small>COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> | |